





**Descriptions:**

side hot-melt adhesive strapping machine. Specifically design for the heavier, larger goods. Machine usually connect with unpowered conveyor line to pack televisions, refrigerators and other large packing material.

**Machine features:**

- The unique tighten structure design to make the tighten force is more stronger
- Side frame design can be pack larger, heavier goods
- New type heating section to heating fast and longer life

**Basic information:**

	Specification
Model	MH-103A
Power supply	3P 380V 50/60HZ 1.0 kW 5A
Packing speed	≤2.5second/ path
Strapping force	0-60kg(adjustable)
Hot-adhering position	side
Table height	depending on requirement (the height of packing and height of conveyor line)
Arch	1. Arch size: Width 800mm X height 1000mm (inner size) 2. Material :aluminum alloy (It's possible to customize the size)
Applicable PP strap	width(9,10,11,12,13,15)mm, thickness(0.6~1.0)mm ( <b>for optional</b> ) Stretching resistance: Max.150kg
Applicable PP strap spool	W:160mm inner dia.:200mm~210mm, out dia.:400mm~500mm
Packing type	parallel strapping manual operation, continual packing, foot switch
Dimensions	L1500×W620×H1220mm
Packing measurements	L1600×W750×H1600mm(1.92m <sup>3</sup> )
Weight	N.W: 270kgs G.W:310kgs
Noise	≤75dB (A)
Environment condition	humidity≤90%, temperature 0-40℃
Adhesion	surface≥90%, deviation of position≤2mm

**Electrical Configuration:**

- PLC control: LG
- Contactor: “Schneider”
- Button Switch: “Schneider”
- Relay: “Schneider”
- Motor: Chinese “MEIWA”
- Sensor Switch & Proximity Switch: “P+F” or “FOTEK”

**Machine Working Process:**

1. Install PP strap spool to machine
2. Turn on the power
3. According to the label to thread the strap
4. Set tension force temperature & cooling time
5. Turn switch to “AUTO” and press button to start packing

**Parts and tool which are delivered with machine:**

<b>No.</b>	<b>specification</b>	<b>Q'TY</b>
1	Internal hexagonal wrench	1SET
2	"—"type screwdriver	1PC
3	"+"type screwdriver	1PC
4	Hot head extension spring	1PC
5	Brake disc spring	1PC
6	Slide extension spring	1PC
7	Fuse(1A)	1PC
8	Fuse(2A)	1PC
9	Fuse(3A)	1PC
10	Varistor	1PC
11	Diode	1PC
12	Confirm center screw in belt path	2PCS
13	Cover board fasten screw	1PC
14	Slide block circlip	2PCS
15	Pre-feeding pulling spring	1PC
16	Mid blade compressed spring(big, small)	each 1pc

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